

Minimum and Maximum Sizes

- The minimum size we can manufacture in toughened glass must have one-dimension exceeding 200mm, where the other dimension exceeds 150mm.
- Any unit over **1400mm** in both directions must be made in **6mm** glass.
- Anything more than **1300mm in both** directions should use a **minimum of a 10mm cavity up to 3.80m² – 12mm cavity for 3.81m² and over.**
- Any unit over **2.90m²** must be made in **6mm** glass.
- The maximum unit weight we can manufacture is 114kg and has a maximum size limit of **3.80m² or 2.53m² in triple.**
- Any unit over 1900mm in both directions cannot be manufactured by Press Glass.
- **Patterned glass** comes in stock sheets of **1320mm x 2140mm**. The only patterned glass available above this size is satin.
- **6mm patterned** glass is only available in: **Cotswold, Stippolyte and Satin.**
- Glass sheets are **3210mm** in width, so we cannot manufacture a unit with either dimension **more than 3210mm.**

The table below shows our min/max unit sizes and glass thickness. Please check your glazing size against the criteria above and ensure all legal or regulatory requirements are met. For larger 4mm units, some flex may occur; consider 6mm if needed, though flex may still be visible.

For enquiries about units outside these parameters, please contact admin@pressglass.co.uk.

	100	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500	2600	2700	2800	2900	3000	3100	3200			
100	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.18	0.09	0.10	0.11	0.12	0.13	0.14	0.15	0.16	0.17	0.18	0.19	0.20															
200	0.02	0.04	0.06	0.08	0.10	0.12	0.14	0.16	0.18	0.20	0.22	0.24	0.26	0.28	0.30	0.32	0.34	0.36	0.38	0.40	0.42	0.44	0.46												
300	0.03	0.06	0.09	0.12	0.15	0.18	0.21	0.24	0.27	0.30	0.33	0.36	0.39	0.42	0.45	0.48	0.51	0.54	0.57	0.60	0.63	0.66	0.69	0.72	0.75	0.78									
400	0.04	0.08	0.12	0.16	0.20	0.24	0.28	0.32	0.36	0.40	0.44	0.48	0.52	0.56	0.60	0.64	0.68	0.72	0.76	0.80	0.84	0.88	0.92	0.96	1.00	1.04	1.08	1.12	1.16	3.00	3.10	3.20			
500	0.05	0.10	0.15	0.20	0.25	0.30	0.35	0.40	0.45	0.50	0.55	0.60	0.65	0.70	0.75	0.80	0.85	0.90	0.95	1.00	1.05	1.10	1.15	1.20	1.25	1.30	1.35	1.40	1.45	1.50	1.55	1.60			
600	0.06	0.12	0.18	0.24	0.30	0.36	0.42	0.48	0.54	0.60	0.66	0.72	0.78	0.84	0.90	0.96	1.02	1.08	1.14	1.20	1.26	1.32	1.38	1.44	1.50	1.56	1.62	1.68	1.74	1.80	1.86	1.92			
700	0.07	0.14	0.21	0.28	0.35	0.42	0.49	0.56	0.63	0.70	0.77	0.84	0.91	0.98	1.05	1.12	1.19	1.26	1.33	1.40	1.47	1.54	1.61	1.68	1.75	1.82	1.89	1.96	2.03	2.10	2.17	2.24			
800	0.08	0.16	0.24	0.32	0.40	0.48	0.56	0.64	0.72	0.80	0.88	0.96	1.04	1.12	1.20	1.28	1.36	1.44	1.52	1.60	1.68	1.76	1.84	1.92	2.00	2.08	2.16	2.24	2.32	2.40	2.48	2.56			
900	0.09	0.18	0.27	0.36	0.45	0.54	0.63	0.72	0.81	0.90	0.99	1.08	1.17	1.26	1.35	1.44	1.53	1.62	1.71	1.80	1.89	1.98	2.07	2.16	2.25	2.34	2.43	2.52	2.61	2.70	2.79	2.88			
1000	0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90	1.00	1.10	1.20	1.30	1.40	1.50	1.60	1.70	1.80	1.90	2.00	2.10	2.20	2.30	2.40	2.50	2.60	2.70	2.80	2.90	3.00	3.10	3.20			
1100	0.11	0.22	0.33	0.44	0.55	0.66	0.77	0.88	0.99	1.10	1.21	1.32	1.43	1.54	1.65	1.76	1.87	1.98	2.09	2.20	2.31	2.42	2.53	2.64	2.75	2.86	2.97	3.08	3.19	3.30	3.41	3.52			
1200	0.12	0.24	0.36	0.48	0.60	0.72	0.84	0.96	1.08	1.20	1.32	1.44	1.56	1.68	1.80	1.92	2.04	2.16	2.28	2.40	2.52	2.64	2.76	2.88	3.00	3.12	3.24	3.36	3.48	3.60	3.72				
1300	0.13	0.26	0.39	0.52	0.65	0.78	0.91	1.04	1.17	1.30	1.43	1.56	1.69	1.82	1.95	2.08	2.21	2.34	2.47	2.60	2.73	2.86	2.99	3.12	3.25	3.38	3.51	3.64	3.77						
1400	0.14	0.28	0.42	0.56	0.70	0.84	0.98	1.12	1.26	1.40	1.54	1.68	1.82	1.96	2.10	2.24	2.38	2.52	2.66	2.80	2.94	3.08	3.22	3.36	3.50	3.64	3.78								
1500	0.15	0.30	0.45	0.60	0.75	0.90	1.05	1.20	1.35	1.50	1.65	1.80	1.95	2.10	2.25	2.40	2.55	2.70	2.85	3.00	3.15	3.30	3.45	3.60	3.75										
1600	0.16	0.32	0.48	0.64	0.80	0.96	1.12	1.28	1.44	1.60	1.76	1.92	2.08	2.24	2.40	2.56	2.72	2.88	3.04	3.20	3.36	3.52	3.68												
1700	0.17	0.34	0.51	0.68	0.85	1.02	1.19	1.36	1.53	1.70	1.87	2.04	2.21	2.38	2.55	2.72	2.89	3.06	3.23	3.40	3.57	3.74													
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Annealed or laminated glass only
 4mm glass annealed or toughened
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 6mm glass toughened only